# CR THICK FILM CHIP RESISTOR SERIES

## INTRODUCTION

The most popular type of chip resistor developed for surface mount technology. Ideal for general purpose applications. Unique construction and special termination techniques ensure high quality and reliability. Extremely compact size for miniaturization.

#### **FEATURES**

- Excellent Long Term stability
- Available in Bulk and Tape & Reel packing.
- Available in Tolerances of ±5% (±1% On Request)
- Uniform body size ensures compatibility with High Speed automatic handling machines
- Compatible with flow and re-flow soldering methods

## **SPECIFICATIONS**

Resistance Range: 10 Ohms to 1.0 M Ohms in E 24 Series. (Please

also see Power Ratings Table.)

Rated Power: 1/16 to 1/4W. (Please also see Power Ratings Table.)

**Rated Voltage:** ✓ Rated Power x Nominal Resistance. Overload Voltage: Please refer to Rated Voltage Table.

Temperature Coefficient: ± 250 ppm per °C.

Temperature Range: -55°C to +125°C with derating above 70°C

Tolerance: ±5% (±1% On request.).

#### Load Life:

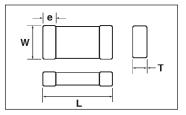
The component will be subjected to 1000 hours of testing at rated voltage and 70° C, with duty cycles of 1.5 hours "on" and 0.5 hours "off". After the test the Resistance change will remain within ±3% of the initial value + 0.1 Ohm for values above 1 M Ohm and 5% for values less than 1 M Ohm.

#### Resistance to Soldering Heat:

The component can be subjected to a soldering temperature of 270 °C for 10 seconds. After the test the Resistance change will remain within ±3% + 0.1 Ohms.

#### **Tolerance on Dimensions:**

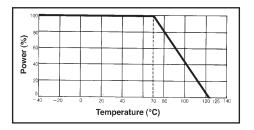
"L" and "W": ± 0.25mm(0.01")



#### **Case Dimensions Table**

| Di        | mensions in       |                   |                    |                    |
|-----------|-------------------|-------------------|--------------------|--------------------|
| Case Code | se Code L W       |                   |                    | е                  |
| 0402      | 1.0 ± 0.05        | 0.5 ± 0.05        | 0.35 <u>+</u> 0.05 | 0.25 <u>+</u> 0.15 |
| 0603      | 1.6 ± 0.1         | 0.8 <u>+</u> 0.15 | 0.45 ± 0.10        | 0.30 ± 0.1         |
| 0805      | 2.0 ± 0.1         | 1.25 ± 0.10       | 0.55 ± 0.10        | 0.35 ± 0.2         |
| 1206      | 3.2 ± 0.15        | 1.6 <u>+</u> 0.15 | 0.55 <u>+</u> 0.10 | 0.55 <u>+</u> 0.25 |
| 2010      | 5.0 <u>+</u> 0.15 | 2.5 <u>+</u> 0.15 | 0.55 <u>+</u> 0.15 | 0.45 ± 0.2         |
| 2510      | 6.3 ± 0.15        | 3.2 ± 0.15        | 0.55 ± 0.15        | 0.5 ± 0.2          |

#### **Power Derating Curve**



## Tape, Reel and Packing Specifications

#### Reel Dimensions;

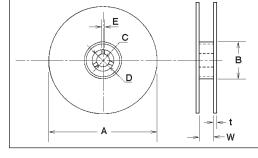
#### **Reel Dimensions in Millimeters**

| Α         | В         | C         | D         | Е        | W             | t        |
|-----------|-----------|-----------|-----------|----------|---------------|----------|
| ø178 ±2.0 | ø50 min.  | 13.0 ±0.5 | 21.0 ±0.8 | 2.0 ±0.8 | 8.8/12.8 ±1.5 | 2.0 ±0.5 |
| ø330 ±2.0 | ø100 min. | 13.0 ±0.5 | 21.0 ±0.8 | 2.0 ±0.8 | 8.8/12.8 ±1.5 | 2.0 ±0.6 |

## **Reel Dimensions in Inches**

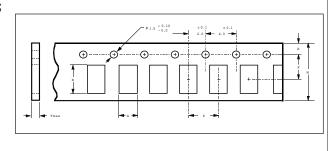
| Α        | В         | С         | D          | E         | W               | t          |
|----------|-----------|-----------|------------|-----------|-----------------|------------|
| ø7 ±0.08 | ø2.0 min. | 5.0 ±0.02 | 0.83 ±0.03 | 0.08 ±0.3 | 0.35/0.50 ±0.06 | 0.08 ±0.02 |
| ø13±0.08 | ø4.0 min. | 5.0 ±0.3  | 0.83 ±0.03 | 0.08 ±0.3 | 0.35/0.50 ±0.06 | 0.08 ±0.02 |

#### **Power Ratings Table**



| -    |            |              |         |          |               |                     |                      |             |
|------|------------|--------------|---------|----------|---------------|---------------------|----------------------|-------------|
| SIZE | Rate Power | Rate Current | Maximum | Maximum  | Temperature   | Combination         | of Resistance        | Operating   |
|      | at 70C     | of Jumper    | Working | Overload | Coefficient   | Range of            | Tolerance            | Temperature |
|      |            | A            | Voltage | Voltage  | of Resistance | F (+1%)             | J (+ 5%)             | Range C     |
|      |            |              | V w     | Vo       | ppm/C         |                     |                      |             |
| 0402 | 0.063      |              | 25      | 5 0      | <u>+</u> 100  | 100 Ohms - 100 K    | 100 Ohms - 560 K     |             |
|      |            |              |         |          | <u>+</u> 200  | 100 K - 560 K       | 10 Ohms - 2.2 M Ohms |             |
| 0603 | 0.063      | 1            | 5 0     | 100      | <u>+</u> 100  | 100 Ohms - 1 M Ohms | 10 Ohms - 10 M Ohms  |             |
|      | (0.1)      |              |         |          | <u>+</u> 200  | 1 Ohm - 9.1 Ohms    | 1 Ohm - 9.1 Ohms     |             |
| 0805 | 0.1        |              | 150     | 300      | ± 100         | 10 Ohms - 1 M Ohms  | 10 Ohms - 10 M Ohms  |             |
|      | (0.125)    |              |         | (200)    | <u>+</u> 200  | 1 Ohm - 9.1 Ohms    | 1 Ohm - 9.1 Ohms     |             |
| 1206 | 0.125      |              |         |          | <u>+</u> 100  | 10 Ohms - 1 M Ohms  | 10 Ohms - 10 M Ohms  | -55 - + 125 |
|      | (0.25)     | 2            |         |          | <u>+</u> 200  | 1 Ohm - 9.1 Ohms    | 1 Ohm - 9.1 Ohms     |             |
| 2010 | 0.5        |              |         |          | <u>+</u> 100  | 10 Ohms - 1 M Ohms  | 10 Ohms - 10 M Ohms  |             |
|      |            |              | 200     | 400      | <u>+</u> 200  | 1 Ohm - 9.1 Ohms    | 1 Ohm - 9.1 Ohms     |             |
| 2512 | 1.0        |              |         |          | <u>+</u> 100  | 10 Ohms - 1 M Ohms  | 10 Ohms - 10 M Ohms  |             |
|      |            |              |         |          | <u>+</u> 200  | 1 Ohm - 9.1 Ohms    | 1 Ohm - 9.1 Ohms     |             |

## **Carrier Tape Dimensions;**



|      | Α             | В              | W               | F              | Е               | Р            | Tmax            |
|------|---------------|----------------|-----------------|----------------|-----------------|--------------|-----------------|
| SIZE | ±0.2 mm or    | ±0.2 mm or     | ±0.3 mm or      | ±0.1 mm or     | ±0.1 mm or      | ±0.1 mm or   |                 |
| CODE | ±0.008"       | ±0.008"        | ±0.012"         | ±0.004"        | ±0.004"         | ±0.004"      |                 |
| 0402 | 0.65 (0.026") | 1.15 (0.045")  | 8.0mm (0.315")  | 3.5mm (0.138") | 1.75mm (0.069") | 2mm (0.079") | 0.43mm (0.018") |
| 0603 | 1.1 (0.043")  | 1.9mm (0.075") | 8.0mm (0.315")  | 3.5mm (0.138") | 1.75mm (0.069") | 4mm (0.157") | 0.60mm (0.024") |
| 0805 | 1.65 (0.065") | 2.4mm (0.094") | 8.0mm (0.315")  | 3.5mm (0.138") | 1.75mm (0.069") | 4mm (0.157") | 0.75mm (0.030") |
| 1206 | 1.9 (0.075")  | 3.5mm (0.138") | 8.0mm (0.315")  | 3.5mm (0.138") | 1.75mm (0.069") | 4mm (0.157") | 0.75mm (0.030") |
| 2010 | 2.8 (0.011")  | 5.6mm (0.22")  | 12.0mm (0.472") | 5.5mm (0.217") | 1.75mm (0.069") | 4mm (0.157") | 0.20mm (0.080") |
| 2512 | 3.6 (0.142")  | 6.7mm (0.264") | 12.0mm (0.472") | 5.5mm (0.217") | 1.75mm (0.069") | 8mm (0.315") | 0.20mm (0.080") |

## Packing Methods;

|             | PACKING    |                 |             |                          |                   |  |  |  |
|-------------|------------|-----------------|-------------|--------------------------|-------------------|--|--|--|
|             | Par        | per Taping Reel | L (R)       | Embossed Taping Reel (K) | Bulk Cassette (K) |  |  |  |
| Style       | 7" (178mm) | 10" (254mm)     | 13" (330mm) | 7" (178mm)               |                   |  |  |  |
|             |            |                 |             |                          |                   |  |  |  |
| CR02 (0402) | 10,000     | 10,000          | 10,000      | -                        | 50,000            |  |  |  |
| CR03 (0603) | 5,000      | 5,000           | 5,000       | -                        | 25,000            |  |  |  |
| CR05 (0805) | 5,000      | 5,000           | 5,000       | -                        | 10,000            |  |  |  |
| CR06 (1206) | 5,000      | 5,000           | 5,000       | -                        | 5,000             |  |  |  |
| CR20 (2010) | -          | -               | -           | 4,000                    |                   |  |  |  |
| CR25 (2512) | -          | -               | -           | 4,000                    | -                 |  |  |  |

## **PART NUMBERING**

